



Geon™ Vinyl Rigid Extrusion 87559

Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Impact Resistance		
Uses	• General Purpose	• Profiles	
Appearance	• Clear/Transparent		
Forms	• Pellets		
Processing Method	• Extrusion		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.34	1.34	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	347000 psi	2390 MPa	ASTM D638
Tensile Strength ² (Yield)	6400 psi	44.1 MPa	ASTM D638
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	2.1 ft-lb/in	110 J/m	ASTM D256A
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	81	81	ASTM D2240

Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	385 to 400 °F	196 to 204 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

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